.0087” TPI - .104’ TPF  Schedule D3

Fast spiral fluted reamers provide the most accurate and best-finished holes. The high helix design allows for the maximum surface contact and easier chip removal thus reducing chatter, vibration and finish scoring. GAMMONS® Die Maker Reamers come in a variety of tapers and sizes and are ideal for a wide range of machining needs. Precision design provides exceptional quality and accuracy. We have a large range of HSS tools in stock.

GAMMONS® Die Maker Reamers can also be made as specials in duplex style, extra length, end cutting, special helix angles, with chip breakers or in premium high-speed steel or carbide.

All surface treatments available upon request. Return to GAMMONS® for resharpening